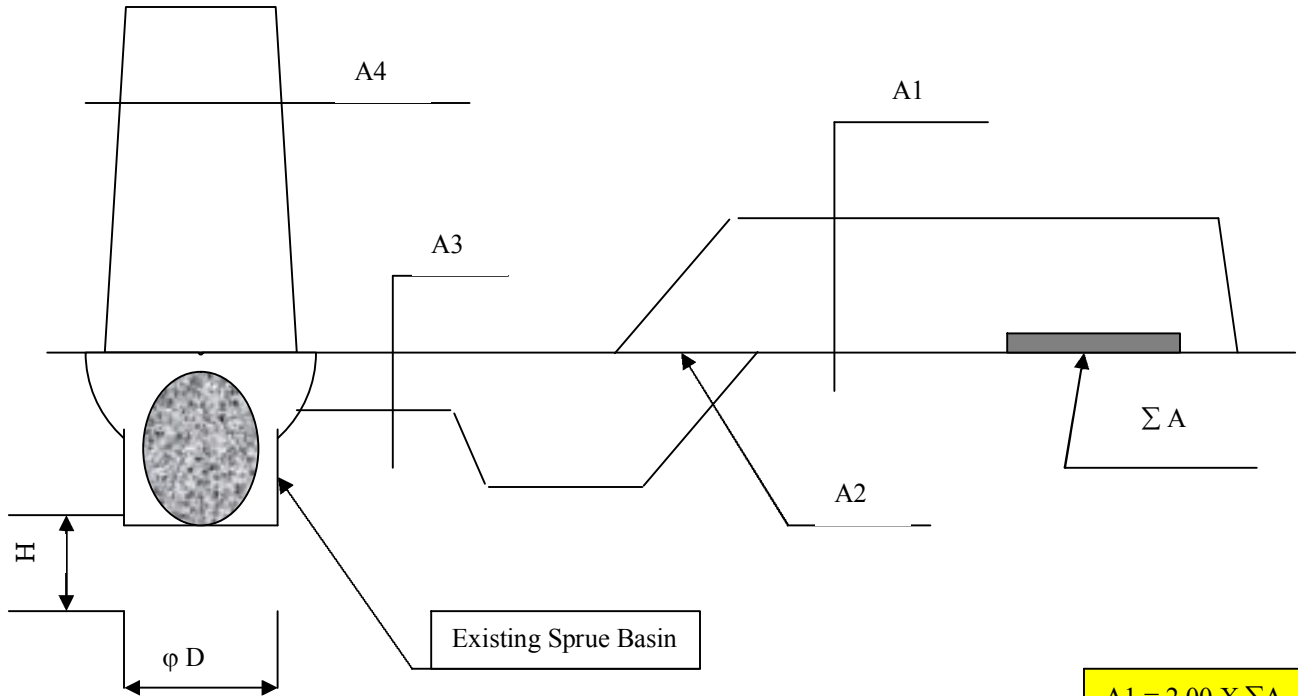


**RECOMMENDED GATING SYSTEM FOR THE APPLICATION OF:
GLOINOC – INMOLD INOCULANT (HORIZ)**



$A1 = 2.00 \times \Sigma A$
 $A2 = 1.50 \times \Sigma A$
 $A3 = 1.20 \times \Sigma A$
 $A4 = 1.33 \times \Sigma A$

Poured Wt. (Lbs.)	Gloinoc Wt (grams)	D (inches)	H (inches)
20 – 40	10 – 20	1	1
40 – 80	20 – 40	1 1/4	1 1/8
80 – 120	40 – 60	1 3/8	1 3/8
120 – 160	60 – 80	1 1/2	1 5/8
160 – 200	80 – 100	1 3/4	1 3/4
200 – 240	100 – 120	1 7/8	1 7/8
240 – 300	120 – 150	2	2
300 – 360	150 – 180	2 1/4	2 1/4
360 – 460	180 – 230	2 1/2	2 1/2
460 – 540	230 – 270	2 3/4	2 3/4

MATERIAL SAFETY DATA SHEET:

Available to Globe customers. Please ask your sales representative.

REV-Aug/07